



# Crewsaver®

embracing the spirit of life

Service Bulletin: 0001

Date: 21/11/08

# Service Bulletin

## 1. Bulletin Description

The following Service Bulletin shows how to check the integrity of the operating heads.

This procedure shows the correct method for checking the retaining nuts and applying the correct torque.

The Lifejackets should be opened up as detailed in the following pages, the nuts should be loosened, and then re-tightened to the correct torque settings.

### Tools Required:

- Torque Driver (Set to between 2.7 - 3.39)
- 9/16 ths socket



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## 1.1 Inshore Lifejacket



1. Open up the Lifejacket on the Operating Mechanism side as shown.

2. Open the side completely and open out the inflation chamber. Take note of the way the Lifejacket is packed.



3. Locate the Operating Mechanism underneath the cylinder cover.

4. Visually inspect the integrity of the nut, place the torque driver onto the nut and tighten to the required Torque Settings.

## 2. Repack your Lifejacket

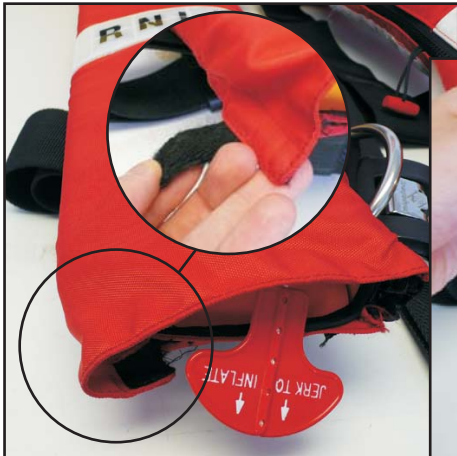
This Lifejacket can now be packed as it was prior to checking.



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## 1.2.1 Offshore Lifejacket - Manual



1. Open up the Lifejacket on the Manual Operating Mechanism side using the velcro tab as shown.

2. Open the side completely and open out the inflation chamber. Take note of the way the Lifejacket is packed.



3. Locate the Operating Mechanism at the back of the inflation chamber on the left hand side (when looked at) of the Lifejacket.

4. Visually inspect the integrity of the nut, place the torque driver onto the nut and tighten to the required Torque Settings.

## 2. Repack your Lifejacket

This Lifejacket can now be packed as it was prior to checking.



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## 1.2.2 Offshore Lifejacket - Automatic



1. Open up the Lifejacket on the Automatic Operating Mechanism side using the velcro tab as shown.

2. Open the side completely and open out the inflation chamber. Take note of the way the Lifejacket is packed.



3. Locate the Operating Mechanism at the back of the inflation chamber on the right hand side (when looked at) of the Lifejacket.

4. Visually inspect the integrity of the nut, place the torque driver onto the nut and tighten to the required Torque Settings.

## 2. Repack your Lifejacket

This Lifejacket can now be packed as it was prior to checking.



## 1.3 Crewfit 150 Lifejacket



1. Open up the Lifejacket on the Operating Mechanism side as shown.



2. Open the side completely and open out the inflation chamber. Take note of the way the Lifejacket is packed.



3. Locate the Operating Mechanism underneath the cylinder cover.

4. Visually inspect the integrity of the nut, place the torque driver onto the nut and tighten to the required Torque Settings.

## 2. Repack your Lifejacket

This Lifejacket can now be packed as it was prior to checking.



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## 1.4 Crewfit 275 Lifejacket



1. Open up the Lifejacket on the Operating Mechanism side as shown.

2. Open the side completely and open out the inflation chamber. Take note of the way the Lifejacket is packed.



3. Locate the Operating Mechanism underneath the cylinder cover.

4. Visually inspect the integrity of the nut, place the torque driver onto the nut and tighten to the required Torque Settings.

## 2. Repack your Lifejacket

This Lifejacket can now be packed as it was prior to checking.