

**Servicing / Technical bulletin number: 072**

**Issued to:** All Service sites

**Date Issued:** June 2022

**Subject:** Seals, (O-rings, and washer's) replacements on the Operating mechanisms during service.

**Issued by:** Guy Page (Technical)

**Exp date:** N/A

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We would like to remind "All" service stations that you **"must"** change the Seals on the Operating mechanisms on Crewsaver Lifejacket range during annual service.

This requires the heads to be removed from the jacket and the O-rings or washers are replace by the correct parts.



**Parts requirements during service.**

Operating mechanisms Heads	Part Description	Part Code	Replace every service	Replace if damage or out of date (Min 12 months)
<b>Crewsaver UML Heads</b>	SERVICE. CLIP FOR MK5 AUTO HEAD	10111	yes	
	MK5i BLUE CAPSULE ONLY	10012		yes
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CYLINDER SEATING WASHER. MK5 HEAD	10381	yes	
<b>UML MK5 Heads</b>	UM MK5 AUTO CAP ONLY BLK	10017		yes
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CLIP FOR MK5 UML AUTO INFL HEAD	11043	yes	
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	yes	
	AUTO CAPSULE PROTECTIVE RUBBER CAP	11068		yes
<b>UML Pro-Sensor MK3 Auto</b>	UM MK5 AUTO CAP ONLY BLK	10017		yes
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	yes	
	AUTO CAPSULE PROTECTIVE RUBBER CAP	11068		yes
<b>UML Pro-Sensor Elite Auto</b>	UML PRO-SENSOR ELITE CAPSULE	11340		yes
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	yes	



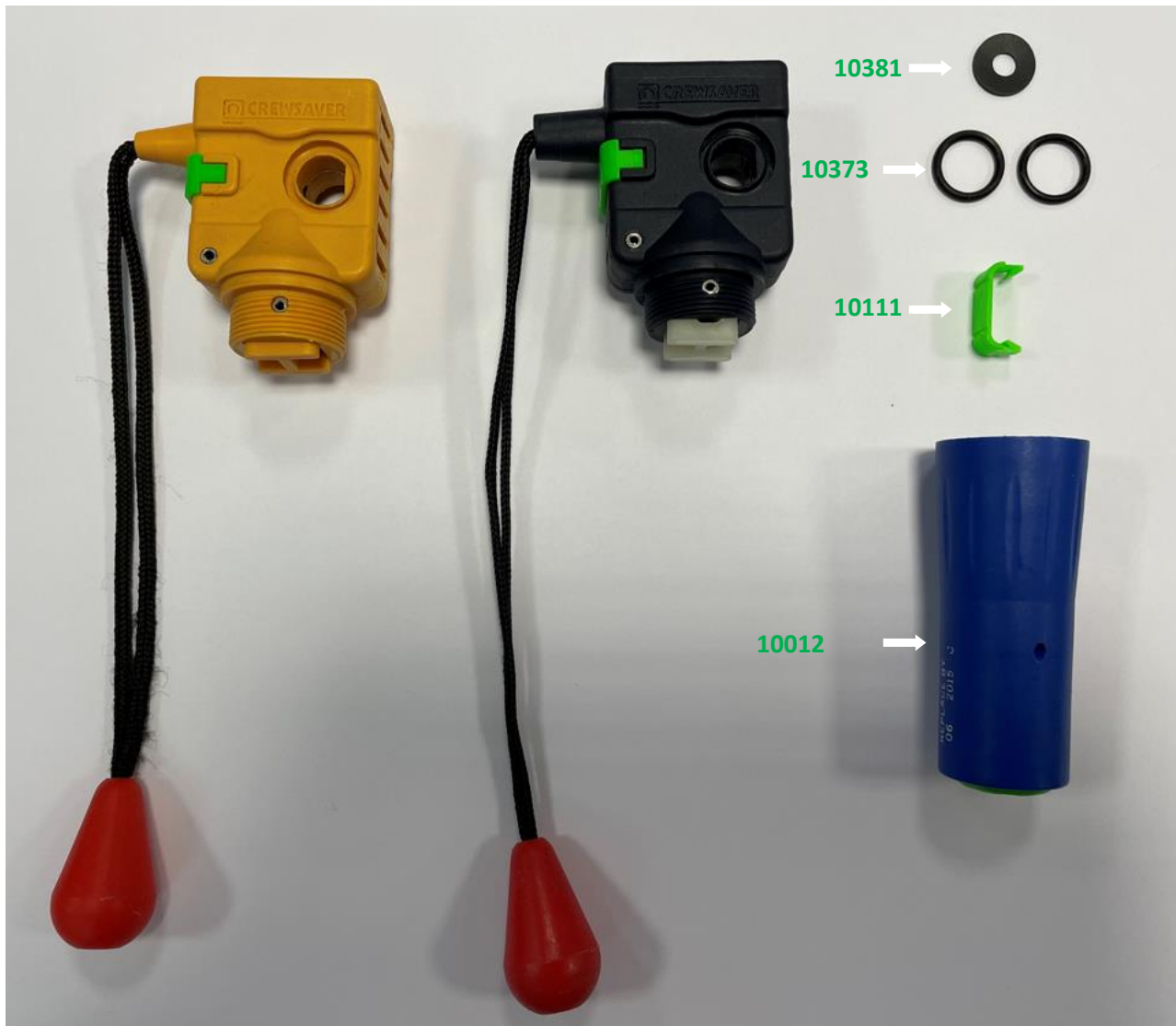
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Heads	Part Description	Part Code	Replace every service	Replace if damage or out of date (Min 12 months)
<b>ML Pro-Sensor MK3 Manual</b>	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	yes	
<b>UML Pro-Sensor Elite Manual</b>	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	yes	
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	yes	
<b>HR Manual Head</b>	SERVICE. CLIP FOR MANUAL HEAD	10210		yes
	WASHER SEALING THICK (R17600)	10096	yes	
	WASHER SEALING THIN (R17500)	10097	yes	
	CYLINDER SEATING WASHER MANUAL HEAD	10382	yes	

**Please note**

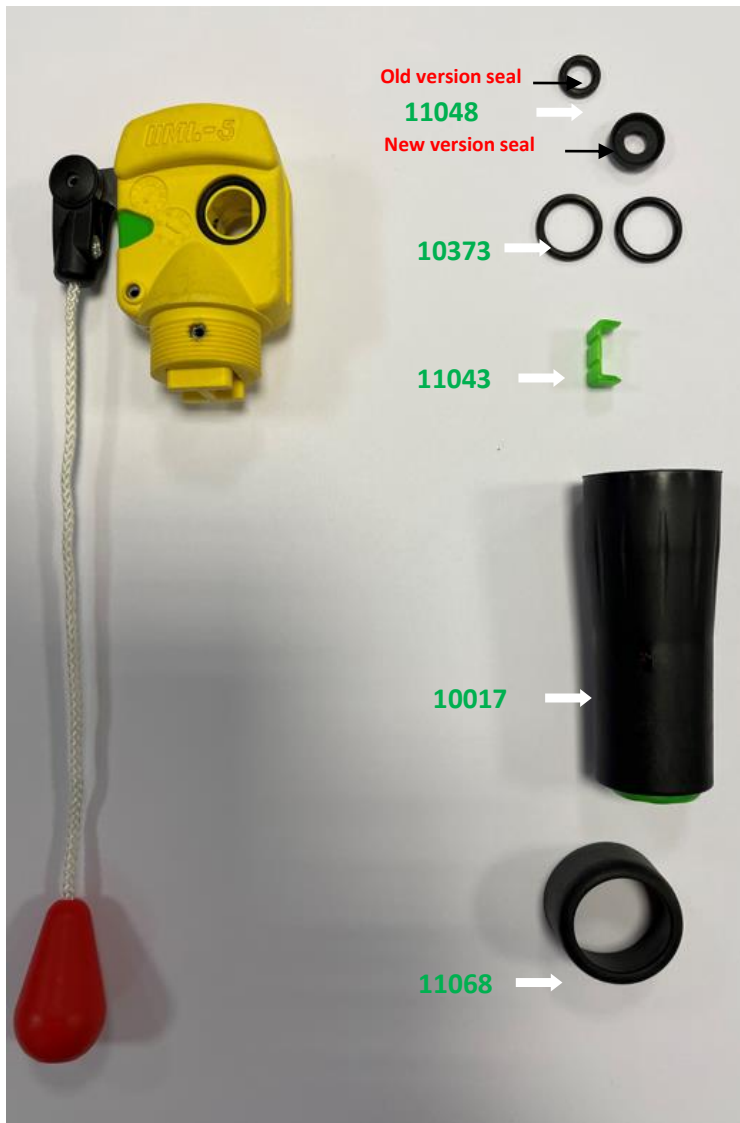
**Where a clip or seal has an “old” version and a “new” version the part numbers have stayed the same. (When re-ordering you will receive the updated part)**

## Crewsaver UML Heads



Crewsaver UML Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	SERVICE. CLIP FOR MK5 AUTO HEAD	10111	10111
	MK5i BLUE CAPSULE ONLY	10012	10061
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CYLINDER SEATING WASHER. MK5 HEAD	10381	N/A

## UML MK5 Heads



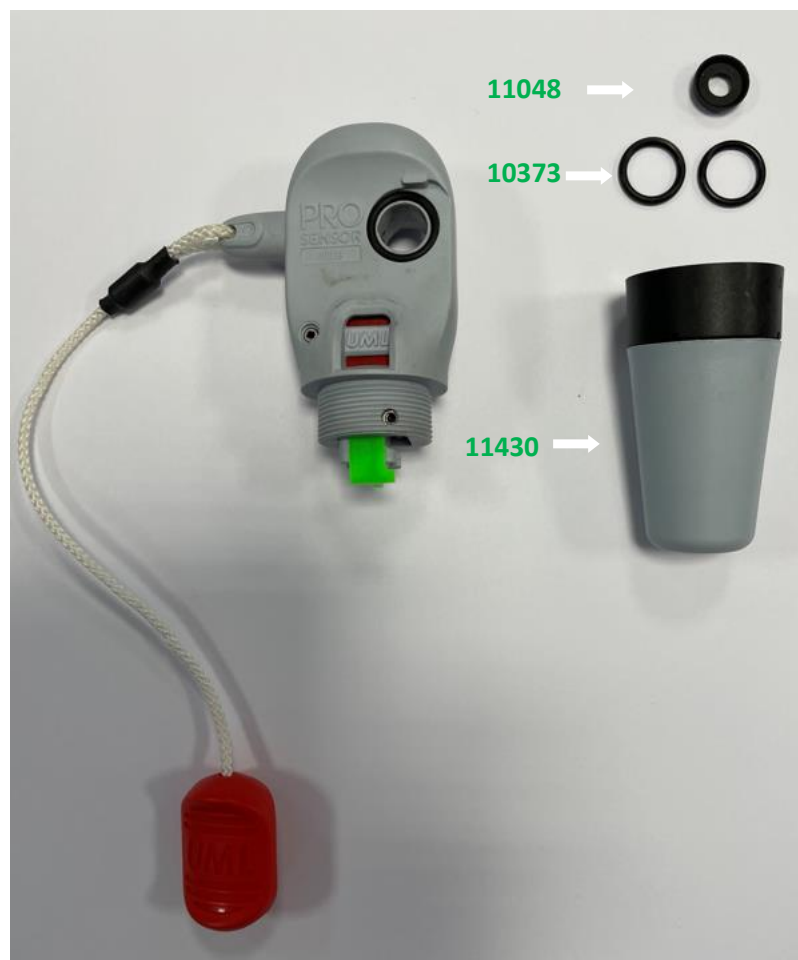
UML MK5 Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	UM MK5 AUTO CAP ONLY BLK	10017	10062
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CLIP FOR MK5 UML AUTO INFL HEAD	11043	11043
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	N/A
	AUTO CAPSULE PROTECTIVE RUBBER CAP	11068	11068

**UML Pro-Sensor MK3 Auto Heads**



UML Pro-Sensor MK3 Auto Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	UM MK5 AUTO CAP ONLY BLK	10017	10062
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	N/A
	AUTO CAPSULE PROTECTIVE RUBBER CAP	11068	11068

**UML Pro-Sensor Elite Auto Heads**



UML Pro-Sensor Elite Auto Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	UML PRO-SENSOR ELITE CAPSULE	11340	11341
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	N/A

**UML Pro-Sensor MK3 Manual Heads**



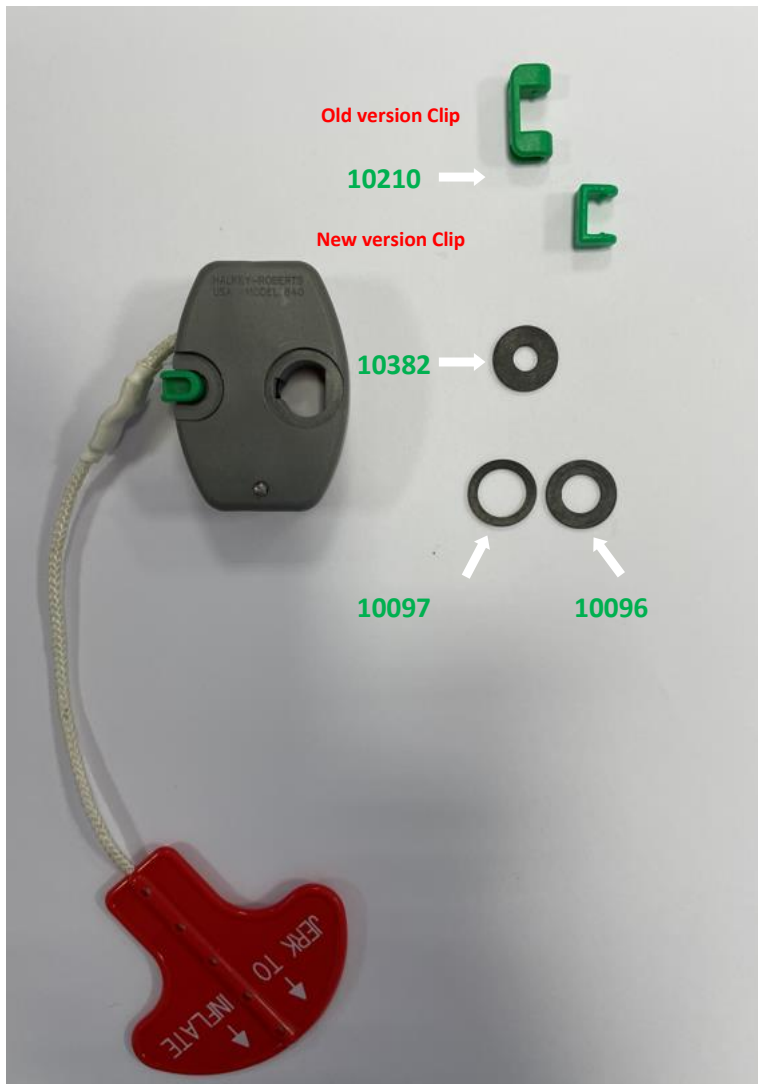
UML Pro-Sensor MK3 Manual Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	N/A

**UML Pro-Sensor Elite Manual Heads**



UML Pro-Sensor Elite Manual Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	O RING FOR MK5 AUTO HEAD BODY SEAL	10373	N/A
	CUTTER O RING FOR UML MK5 AUTO HEAD	11048	N/A

**HR Manual Heads**



HR Manual Heads	Part Description	Un-packed parts (only available to approved service sites)	parts (Available to end users)
	SERVICE. CLIP FOR MANUAL HEAD	10210	10210
	WASHER SEALING THICK (R17600)	10096	N/A
	WASHER SEALING THIN (R17500)	10097	N/A
	CYLINDER SEATING WASHER MANUAL HEAD	10382	N/A



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**Failing to adhere to the service Bulletin could damage the lifejacket and will put the end user at high risk.**

If there are any further questions, please do not hesitate to contact me.

Regards

Guy Page

Training and Technical Support Manager  
Crewsaver/Survitec.