

Survitec Service & Distribution Ltd (Crewsaver)

Servicing / Technical bulletin number: 074

Issued to: Service Network (PAL /Pas Approved sites)

Date Issued: April 2023

Subject: Torque setting for HR Operating head on PAL lifejacket.

Issued by: Guy Page (Technical)

Exp date: open

Torque setting change on the HR Operating head.

Please note there is a change to the service manual in relation to the torque setting required to reattach the HR Manual operating head onto the manifold.

Current.

8.2.3 Fit the retaining screw. This should be screwed into place using a torque screwdriver set to 3.0 Nm. This will prevent damage to the operating head and ensure a good seal is maintained.

Changed to :-

8.2.3 Fit the retaining screw. This should be screwed into place using a torque wrench set to 2.6 Nm. This will prevent damage to the operating head and ensure a good seal is maintained.

If you have any questions, please contact: -

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Note: - Only PAL/PAS approved sites may service this Product.