

Survitec Service & Distribution Ltd (Crewsaver)

Servicing / Technical bulletin number: 067

Issued to: Service Network (PAL Approved sites)

Date Issued: May 2021

Subject: Replacement of CSR Light.

Issued by: Guy Page (Technical)

Exp date: N/A

Fitting New CSR Light to PAL Lifejacket.

There has been a change in the CSR light fitted to the PAL lifejacket.

The old "Blue" 4-hole mounted light has been replaced by the New "Orange" 2-hole mounted light.

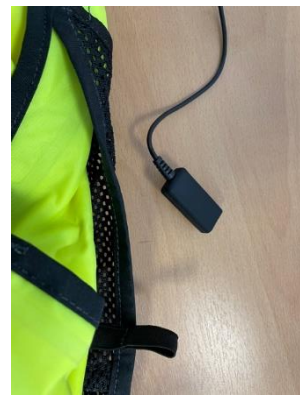
The following covers the removal of the old unit and mounting of the new unit.



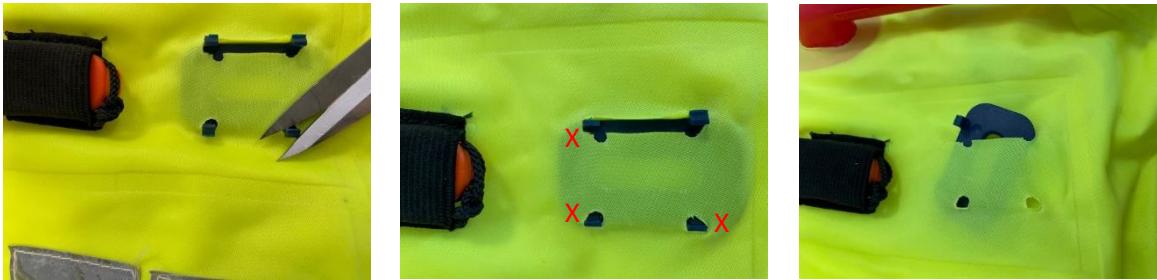
Tools
required



1. Lay the "open" jacket flat on a clean surface.
Using the flat blade screwdriver, unclip the light housing from the back plate at each corner and release the water sensor.



2. Carefully remove 3 of the locking posts (X) from the back plate and remove the back plate from the jacket.



3. Mark a point 45mm across the two holes towards the oral tube.
Slide in a protection plate and punch a 5mm hole.

(Note: A protected plate "Must" be used, or you will damage the chamber below)



4. Slide in the new "orange" Back plate, clip the new light housing to back plate and reattach the water sensor.



Survitec Service & Distribution Ltd (Crewsaver)

Note:-

Jacket chamber should be pressure tested afterwards due to the punching of the hole.

If you have any questions, please contact: -

Guy Page
Training and Technical Support Manager,
Survitec Group
guy.page@survitecgroup.com