

SSD (Crewsaver)
SERVICING AND MAINTENANCE BULLETIN No. 61

ISSUED TO: All Service sites

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SUBJECT: CO₂ Cylinders on Crewsaver Lifejackets

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EXP DATE: N/A

Service bulletin applies to all Manual and Standard automatic firing mechanism on Crewsaver lifejackets. In response to feedback regarding occasional loosening of CO₂ Cylinders from the firing mechanism. Please ensure that Cylinders are correctly tighten and then check with a torque device to 4NM

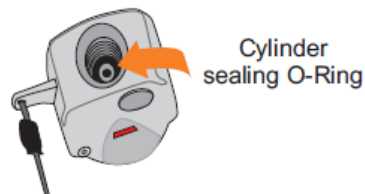
Tools required:-



Calibrated torque wrench	10465
Cylinder tightening tool	900040
Socket 13mm	

- Please ensure that the Cylinder seal (O-ring or washer) is in good working order and is correctly fitted.
- All O-rings/washers are now changed every service.

Fig 1.1



- Ensure you have the correct “Crewsaver” cylinder for the jacket and ensure it is in good working order.
- Hand fit to the firing mechanism by screwing on in a clockwise direction.

Fig 1.2



- Ensure the cylinder is screwed right down & fully tightened by hand.

Fig 1.3



- Then check that the cylinder has tighten to 4Nm using a Calibrated torque wrench.

Fig 1.4



- If the firing Mechanism is fitted with an indicator ensure this has turn green.

- Most of the Crewsaver ranges of lifejackets are now fitted with a mesh sleeve over the Cylinder.

After the Cylinder has been fitted to the firing mechanism and the torque has been checked the mesh cover will need to be fitted.

Fig 1.5



The following parts must be obtained from Crewsaver:

Part Description	Part Number
Netlon cylinder cover	10390
Cylinder O RING/ washer for UML MK5 Auto Head	11048
Cylinder Seating Washer for Crewsaver MK5 Auto Head	10381
Cylinder Seating Washer for HR Manual Head	10382

:- Please refer to the Service manuals for any further information.